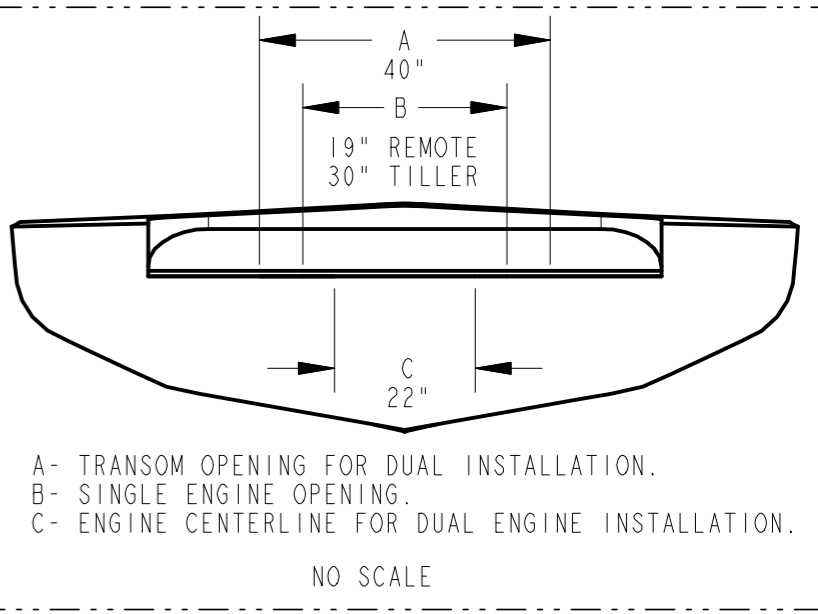
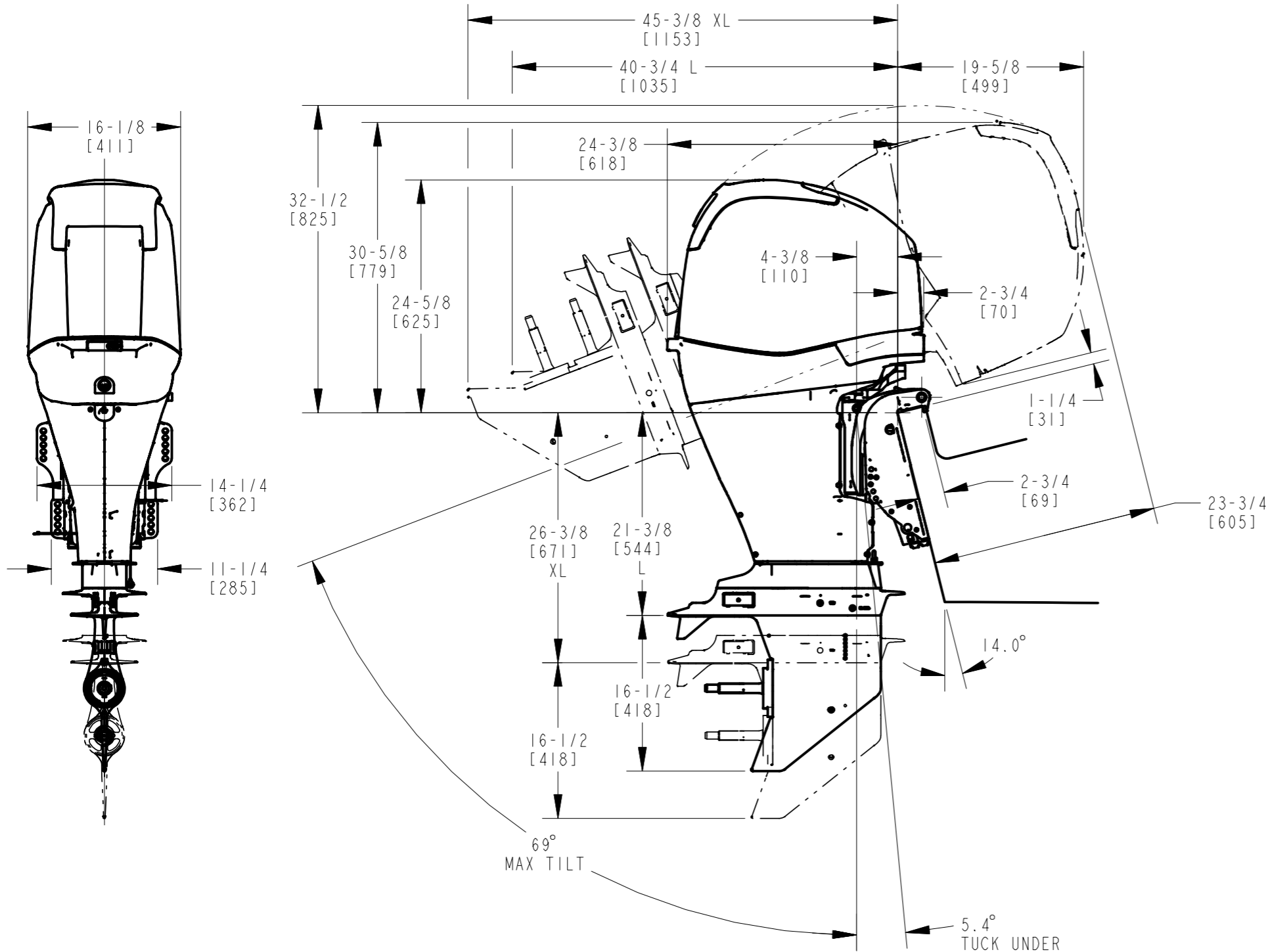
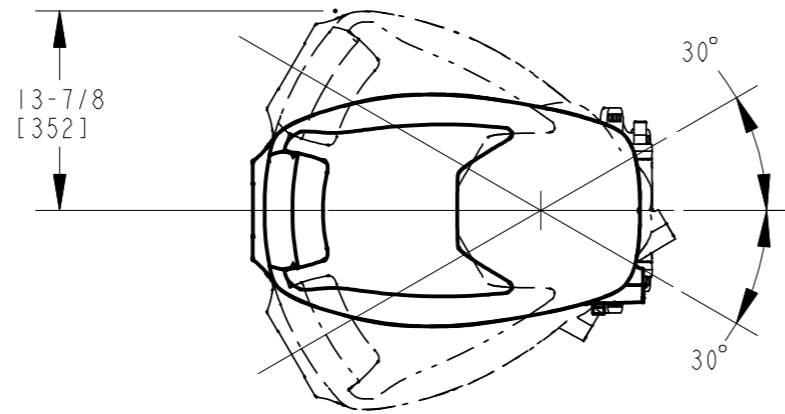


- NOTE :
1. PRIMARY DIMENSION UNITS ARE IN INCHES
METRIC UNITS ARE WITHIN PARENTHESIS.
 2. TILT POSITION IS BASED ON A 14° TRANSONG ANGLE. A TRANSONG WITH ANGLE GREATER THAN 14° WILL REDUCE THE MAXIMUM TILT ANGLE AND INCREASE TUCK UNDER ANGLE
 3. TORQUE TRANSONG MOUNTING BOLTS TO 55±5 lb-ft.



LET	REVISIONS	BY	DATE	ECN
A	DRAWING RELEASE.	UD	17APR2007	20276-07

MATERIAL	PER MERC SPEC:	
FINISH	PER MERC SPEC:	
REF SPECS	M-251-G	
THE INFORMATION CONTAINED IN THIS DOCUMENT IS TO BE TREATED AS TRADE SECRET AND CONFIDENTIAL TO MERCURY		
 THIRD ANGLE PROJ	UNLESS OTHERWISE SPECIFIED	
	TOLERANCE	DIMENSIONS ARE AFTER PLATING BREAK ALL SHARP EDGES CHAM. TAPPED HOLES 90° X THD DIA MACHINED SURFACES 125/
SCALE: 1:16	2 PL DEC	THREAD LENGTH = FULL THREADS
DO NOT SCALE	3 PL DEC	
MANUF CAST	MANL ENG	
MANUF MACH	PURCH	
QC	PRODUCT LINE	TITLE
APPROVED	4CYL 40/50/60 4S	INSTALLATION DRAWING
T. WALCZAK	DATE	PART NUMBER
17-APR-2007	DESIGNED	8M0000085
T. KRUPP	UMESHA D	SHEETS
		1 OF 3

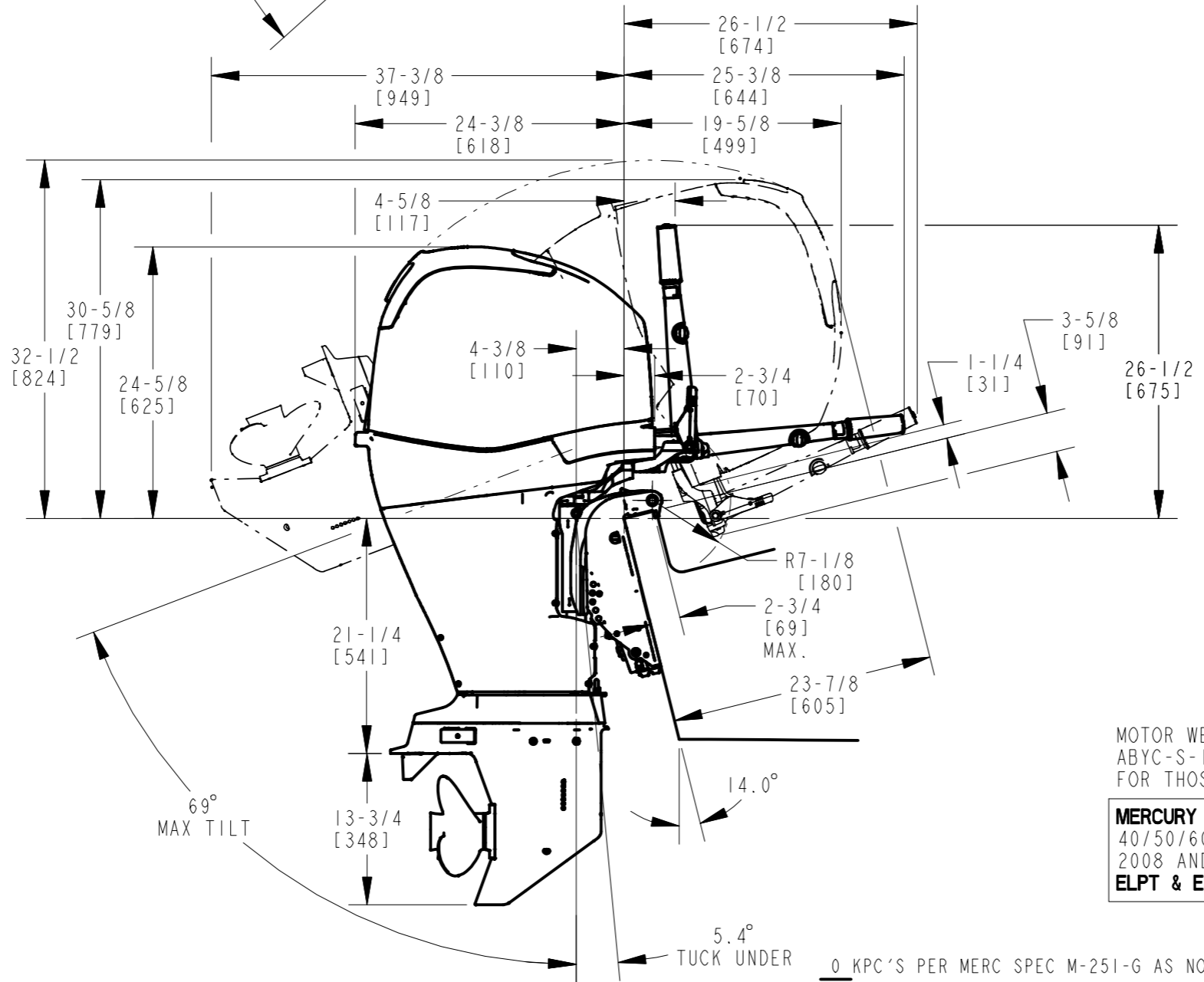
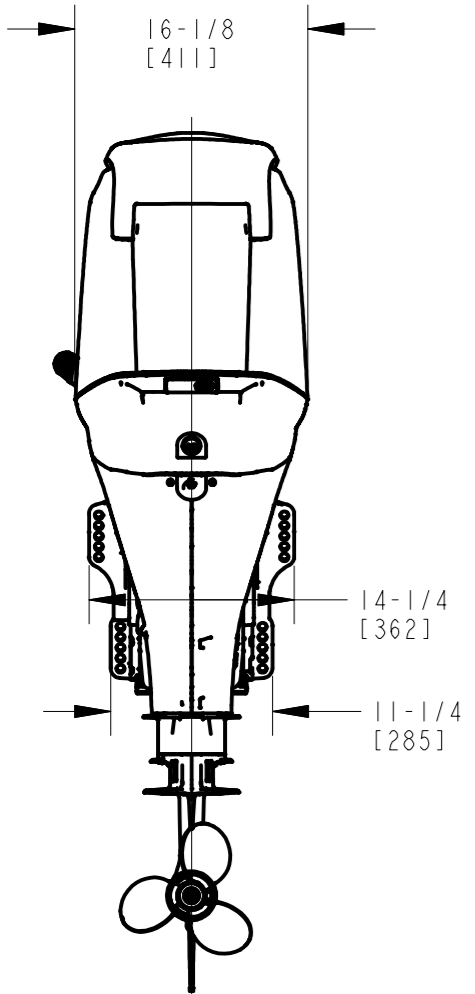
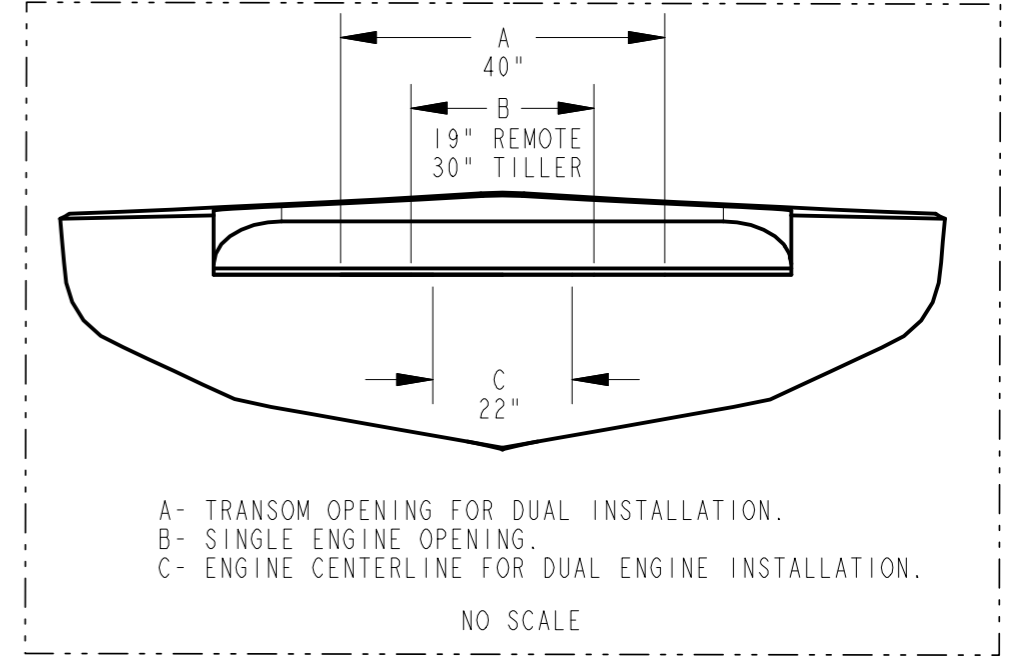
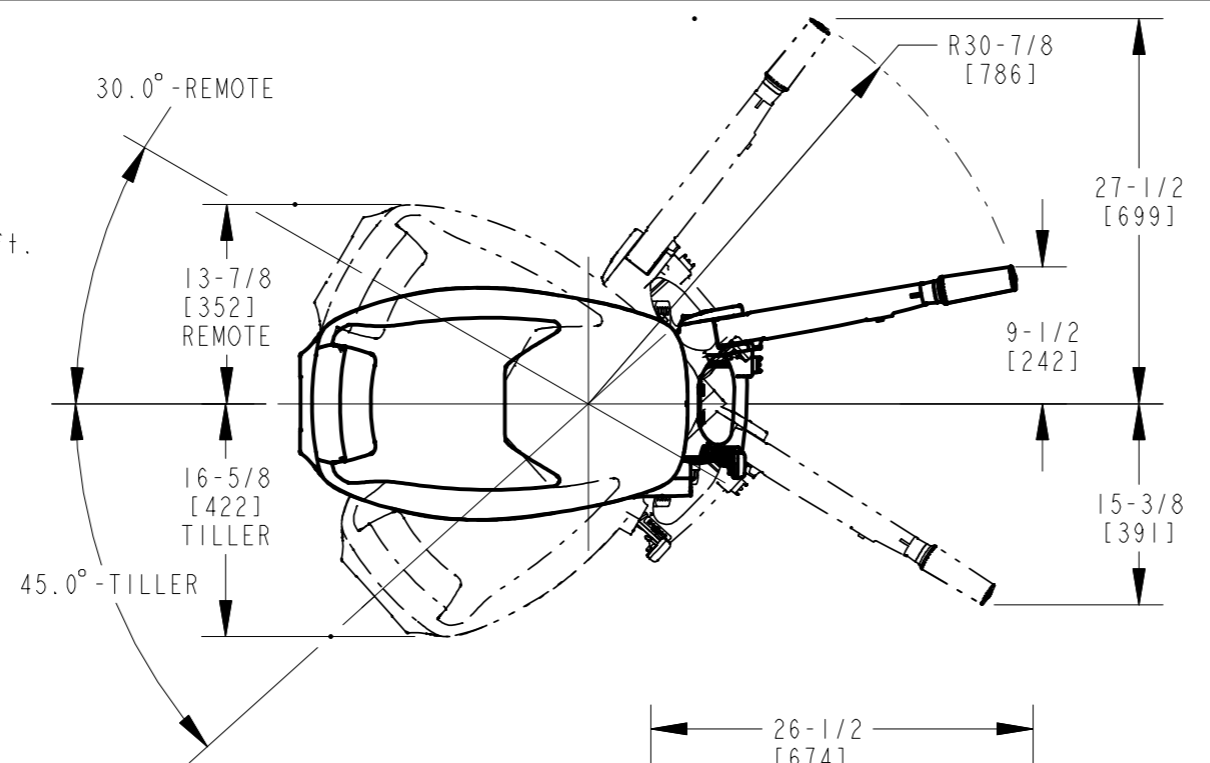
MOTOR WELL : SEE
ABYC-S-12 STANDARD
FOR THOSE DIMENSIONS

MERCURY / MARINER
40/50/60 FOUR STROKE
2008 AND NEWER
ELPT BF & EXLPT BF

0 KPC'S PER MERC SPEC M-251-G AS NOTED BY ■ OR ▣

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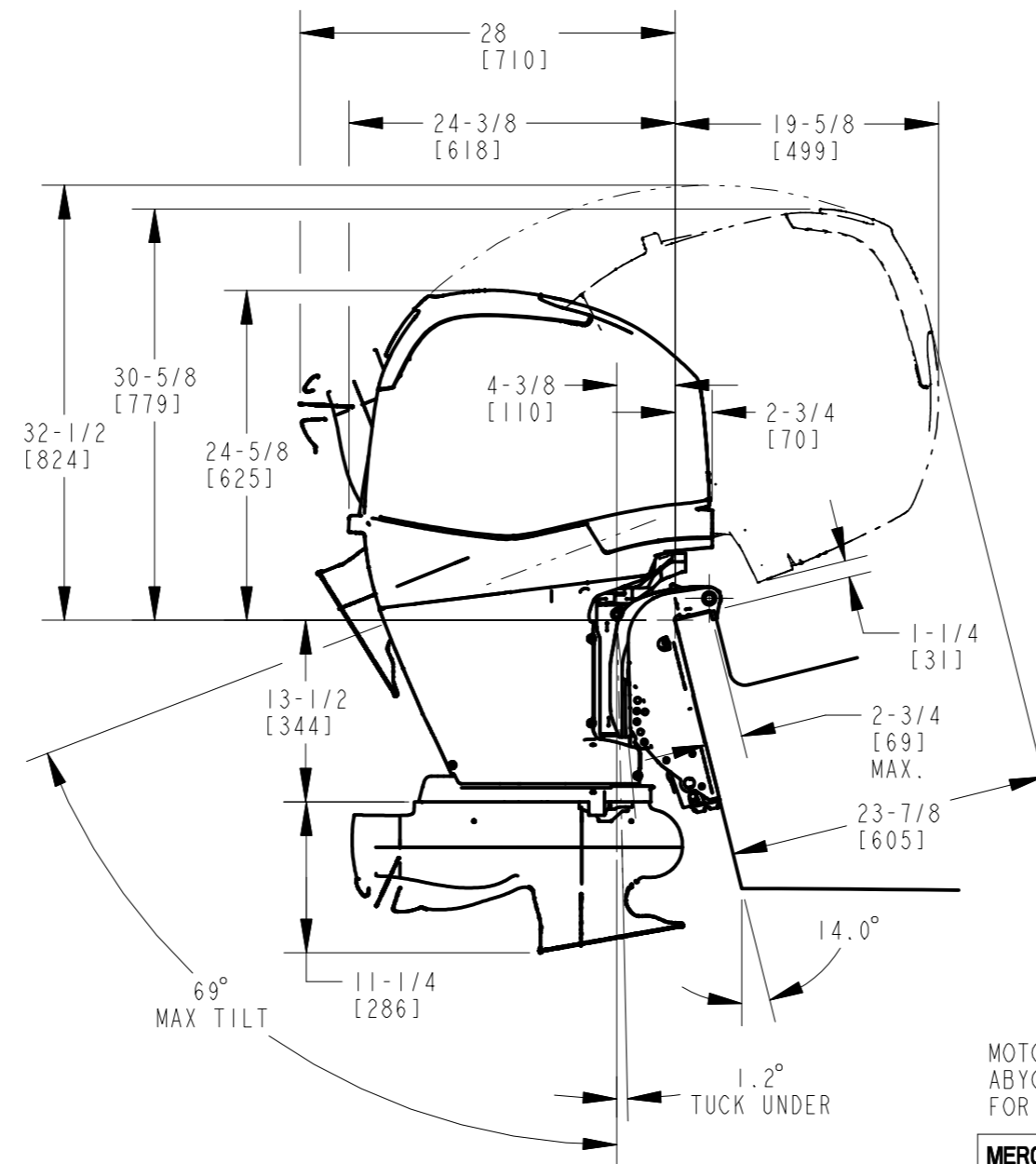
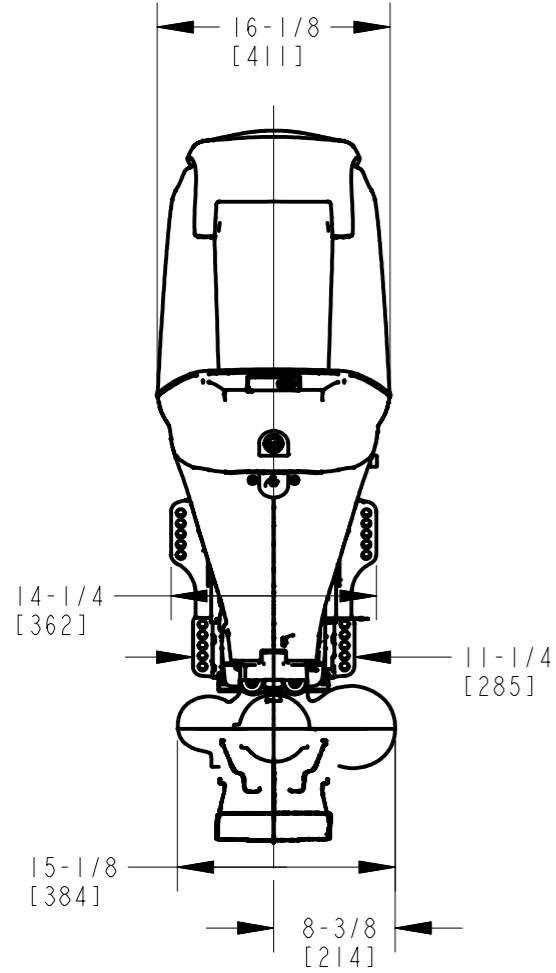
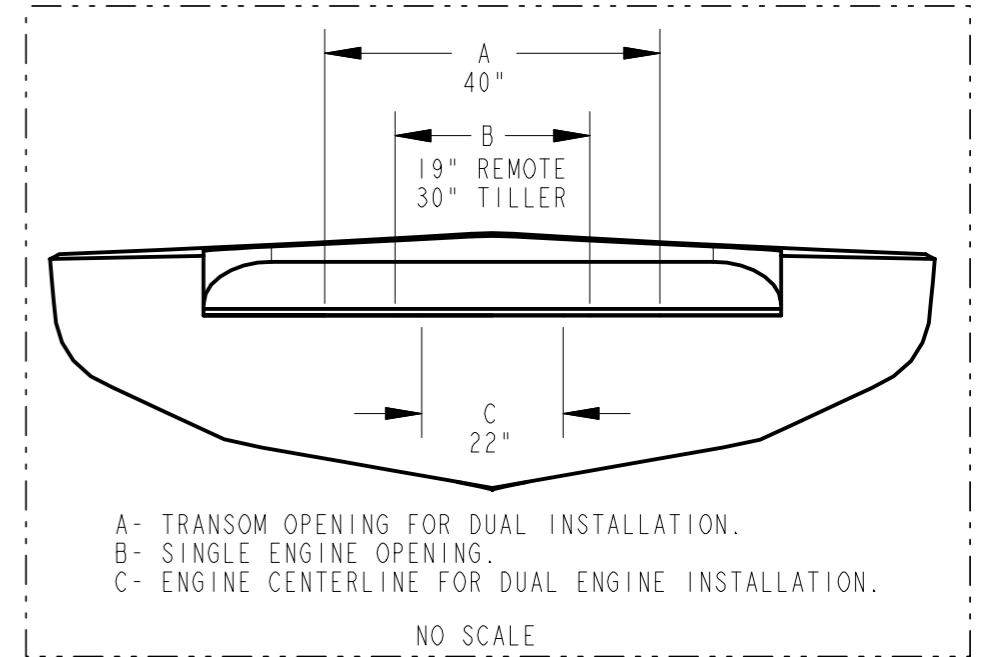
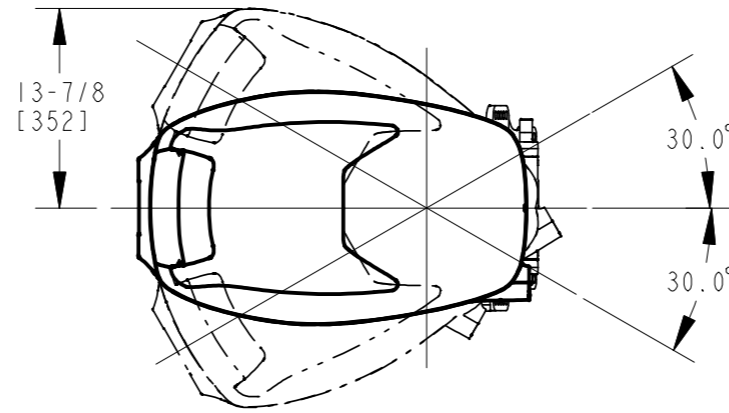
MERCURY / MARINER
40/50/60 FOUR STROKE
2008 AND NEWER
ELPT & ELHPT.

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THIRD ANGLE PROJ	UNLESS OTHERWISE SPECIFIED		
	TOLERANCE		
SCALE: 1:16	2 PL DEC	DIMENSIONS ARE AFTER PLATING	
DO NOT SCALE	3 PL DEC	BREAK ALL SHARP EDGES	
	ANGLES	CHAM. TAPPED HOLES 90° X THD DIA	
MANUF CAST	MATL ENG	MACHINED SURFACES 12 $\frac{3}{4}$	
MANUF MACH	PURCH	THREAD LENGTH = FULL THREADS	
QC	PRODUCT LINE		
APPROVED	DATE		
T. WALCZAK	17-APR-2007	TITLE	
CHECKED	DESIGNED	INSTALLATION DRAWING	
T. KRUPP	UMESHA D	PART NUMBER	SHEETS
		8M0000085	2 OF 3

0 KPC'S PER MERC SPEC M-251-G AS NOTED BY OR

LET	REVISIONS	BY	DATE	ECN
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MERCURY / MARINER
40/50/60 FOUR STROKE
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E JET

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THIRD ANGLE PROJ	UNLESS OTHERWISE SPECIFIED		
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SCALE: 1:16	2 PL DEC		
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	ANGLES		
MANUF CAST	MATL ENG		
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T. WALCZAK	17-APR-2007	INSTALLATION DRAWING	
CHECKED	DESIGNED	PART NUMBER	SHEETS
T. KRUPP	UMESHA D	8M0000085	3 OF 3

0 KPC'S PER MERC SPEC M-251-G AS NOTED BY ■ OR ■

